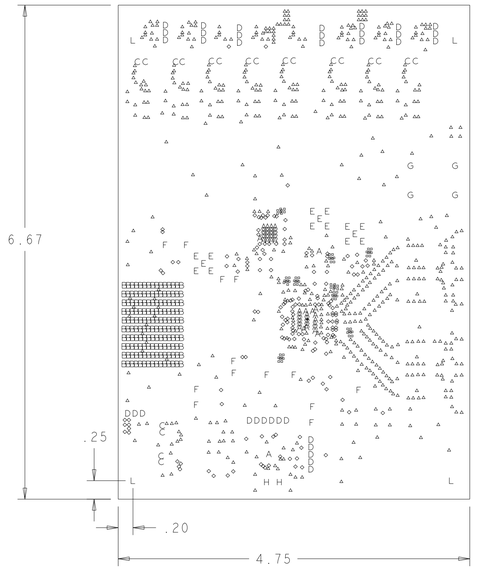
ART FILM - Fab1

REVISIONS			
REV	DESCRIPTION	DATE	APPROVED
A	INITIAL RELEASE	25FEB13	K.J.
B	CHANGES PER ENGINEER	08JUL13	B.H.
C	CHANGES PER ENGINEER	06MAR14	B.H.
D	CHANGES PER ENGINEER	20MAY14	B.H.



PRIMARY SIDE

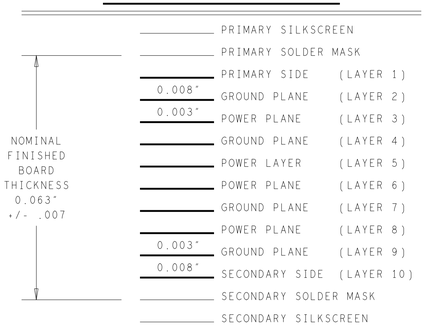
NOTES:

MATERIALS; FR-408HR. IN ACCORDANCE WITH IS410 (LATEST REV.). GLASS FABRIC BASE, EPOXY RESIN, FIRE RESISTANT.
BONDING AGENT; PREIMPREGNATED B STAGE EPOXY GLASS CLOTH IN ACCORDANCE WITH IPC-L-109 (LATEST REV.).
CLADDING; EXTERNAL LAYERS 1/2 OZ. COPPER, OVERPLATE TO 1 1/2 OZ. INTERNAL PLANE LAYERS 1 OZ. COPPER.
SOLDER MASK; SHALL BE BLUE LIQUID PHOTOIMAGABLE (LPI) APPLIED ON BOTH SIDES OVER BARE COPPER AND SHALL MEET IPC-SM-840 (LATEST REV.) CLASS 3.
SILK SCREEN; SHALL BE PERMANENT NON-CONDUCTIVE EPOXY INK, COLOR WHITE.
U.L. RATING; 94VO MINIMUM.

FABRICATION:

1. REFER TO IPC-6010 SERIES (LATEST REV.), CLASS 2 FOR FABRICATION UNLESS OTHERWISE SPECIFIED.
2. UNDIMENSIONED HOLES TO BE LOCATED WITHIN +/-.005 OF THEIR TRUE POSITION WITH RESPECT TO ARTWORK.
3. PLATED HOLE WALL THICKNESS SHALL NOT BE LESS THAN .001 INCH MINIMUM AVERAGE, WITH NO READING LESS THAN .0008 BY CROSS SECTION.
4. HOLE DIAMETERS APPLY AFTER PLATING.
5. FINISHED CONDUCTOR WIDTHS SHALL NOT BE REDUCED FROM THE NOMINAL, INDICATED ON THE MASTER PATTERN, BY MORE THAN THE CONDUCTOR THICKNESS.
6. MINIMUM DESIGN LINE WIDTH IS .005 INCH.
7. MINIMUM DESIGN SPACING IS .005 INCH.
8. BOARD/PANEL MUST MEET IPC-A-600 (LATEST REV.) CLASS 2 FOR FLATNESS.
9. MFGR. TO LEGIBLY ETCH OR STAMP/SCREEN WITH PERMANENT NON-CONDUCTIVE INK ON SECONDARY SIDE IN A CLEAR AREA UNLESS OTHERWISE INDICATED;
   A. U.L. CODE
   B. DATE CODE (STAMP)
   C. FLAMMABILITY RATING
   D. MFGR. LOGO
   E. SUCCESSFUL ELECTRICAL BOARD TEST.
10. NON-FUNCTIONAL PADS MAY BE REMOVED FROM INNER SIGNAL LAYERS AT MFGR. DISCRETION.
11. IF PAD SIZES PROVIDED ARE NOT LARGE ENOUGH TO MAINTAIN ANNULAR RING REQUIREMENT, MFGR. MAY TEAR DROP PADS TO MAINTAIN ANNULAR RING AT PAD TO CIRCUIT INTERFACE ONLY AND MUST INSURE ELECTRICAL INTEGRITY.
12. REPAIRS PER IPC-R-700 ARE ALLOWED.
13. MODIFICATIONS TO THE ARTWORK, OTHER THAN THOSE DESCRIBED ON THE FABRICATION DRAWING, ARE NOT ALLOWED WITHOUT WRITTEN AUTHORIZATION.
14. FINISH: SURFACES SHALL HAVE ENIG FINISH PLATED WITH 2-6 MICROINCHES OF IMMERSION GOLD OVER 100-200 MICROINCHES OF ELECTROLESS NICKEL.
15. VIAS TO BE NON-CONDUCTIVE EPOXY FILLED, AND GROUND FLUSH PRIOR TO OVER PLATING,.

10 LAYER STACKUP



CHARACTERISTIC IMPEDANCE = 50 OHMS +/- 10%
ARTWORK LINE WIDTH FOR
IMPEDANCE CONTROLLED LINES = 0.0155" FOR LAYER 1 AND 10.

DIFFERENTIAL IMPEDANCE = 100 OHMS +/- 10%
ARTWORK LINE WIDTH FOR
IMPEDANCE CONTROLLED LINES = 0.0100" FOR LAYER 1 AND 10.

HOLE TOLERANCE

UNLESS SPECIFIED
PLATED: +/- .003
NON PLATED: +/- .001

FINISHED HOLES IN MILS ALL UNITS ARE IN MILS				
FIGURE	SIZE	PLATED	QTY	TOLERANCE/NOTES
▫	6.0	PLATED	72	SEE NOTE 15
◇	10.0	PLATED	160	SEE NOTE 15
^	15.0	PLATED	663	SEE NOTE 15
A	16.0	PLATED	44	SEE NOTE 15
B	25.0	PLATED	150	
C	42.0	PLATED	20	
D	45.0	PLATED	35	
E	60.0	PLATED	15	
F	63.0	PLATED	13	
G	75.0	PLATED	4	
H	40.0	NON-PLATED	2	
L	155.0	NON-PLATED	4	

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
TOLERANCES
DECIMALS .XX +-.010 .XXX +-.005 FRACTIONS +-1/32 ANGLES +- 2

NCDRILL

MATERIAL

FINISH

DO NOT SCALE DWG

	APPROVAL	DATE
DRAWN BY W.D.B.		25FEB13
DESIGNED		
CHECKED		
APPROVED		
MFG ENGINEER		

ANALOG DEVICES
HSC DIVISION
804 WOBURN STREET
WILMINGTON, MA 01887

TITLE
AD9154 SOLDER EVALUATION BOARD

SIZE	FSCM NO	DRAWING NUMBER	REV
D		HSC 13011	D

SCALE 1/1 SHEET 1 OF 1

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